# SOUL 420 FEVAPORATOR



#### **OVERVIEW**

The SMI<sup>®</sup> 420F Evaporator is a floating unit, designed for effective operation in small areas, especially sites containing large particles or highly corrosive water. The 420F Evaporator is durable, simple to use and easy to maintain – a reliable way to manage excess water.

#### **BENEFITS**

**Low Buildup:** the SMI<sup>®</sup> 420F Evaporator is designed with a minimal amount of top surface area to control the build-up of residue or ice, helping to reduce clean up and maintenance!

**High Performance:** High-speed fan blade rotation creates an optimum water droplet distribution for evaporation. Annual evaporation rates up to 70% have been achieved with the 420F, and averages are typically between 25% and 60%. Evaporation rates depend on many factors, including ambient temperature, relative humidity, water make-up and wind conditions.

**Easy Maintenance:** The machine is designed for easy cleaning and maintenance. It requires no weekly bearing lubrication, as it is lubricated for the life of the motor.

**Minimal Clogging:** The SMI<sup>®</sup> 420F Evaporator can pass particles up to 3/16 inch (4.7 mm) in diameter, which reduces the need for prefiltering, filter cleaning and the hassles of clogged nozzles.

**Extreme Duty:** This design has evolved from 10 years of experience in industrial and extreme outdoor applications. Polyethylene pontoons are filled with closed-cell polyurethane foam, ensuring buoyancy even after any accidental puncturing of the plastic outer shell. Critical components are manufactured from stainless steel for extended life in harsh environments.



#### **FEATURES**

Floating unit supported by plastic pontoons containing closed-cell PU foam

**Low plume height** for shorter drift distance, allowing longer operation in swirling or changing winds

**Heavy industrial** construction, including stainless control panel, motor enclosure, manifold and fan blade, increasing durability and life span

**Vibration sensor** included to shut down motor before catastrophic failure due to residue or ice build-up

Stainless steel submersible pump attached to floating frame



## S 420 F Evaporator













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### SPECIFICATIONS

#### Fan and Head Assembly

- Stainless steel 20 inch diameter 12 blade patented fan
- Stainless steel enclosure protects fan motor and enhances cooling
- Vibration sensor for motor shut down due to fan imbalance

#### **Floats and Platform**

- Galvanized steel frame structure using stainless steel fasteners
- 4 polyethylene UV stabilized pontoons
- Pontoons filled with closed-cell polyurethane foam

#### Water System

- 2.0 HP stainless steel submersible pump
- Pump options: 460V / 60HZ, or 400V / 50HZ, or 575V /60HZ
- Stainless steel spray manifold, designed to provide up to 25GPM flow
- Ball Valve to regulate flow to spray manifold for changing weather conditions on manual units; VFD on automated equipment

#### Electrical

- 25 HP Premium efficiency fan motor
- Fan motor rotates at 3600 RPM at 480 or 575 volts, 3 phase, 60 cycle power or 2900 RPM at 400 volts 50 cycle power
- Stainless steel control panel with start and stop buttons
- 200 feet (61 M) electrical power cord

#### Warranty

• 6 month warranty on all parts and workmanship

#### Options

- For acidic or high alkaline water applications, stainless steel construction and acid-resistant coating
- Y-line manual flush filter for dirtier water
- Automation, to shut down and start-up evaporator due to wind speed and direction, temperature and humidity



